

Rotary Draw Benders



ProStar™ PRSRDB325 Programmable Bender



**UP TO 2 IN.
SCHEDULE 80 PIPE CAPACITY**



Programmable Pipe Bender Easily Duplicates Complex Bends

Need some extra muscle in your shop? The *ProStar* programmable PRSRDB325 is your solution. This pipe bender has a massive capacity of 2" Schedule 80 pipe (mild steel T.S. 64,000 psi) and 3" round tubing.

PROGRAMMABLE CONTROLLER

The PRSRDB325 comes standard with a controller that holds 170 programs (up to ten bends per program). Foot pedal control and a swing-away, counter-die system will help you become even more productive!

SPECIFICATIONS	PRSRDB325
MILD STEEL PIPE (SCHEDULE 80)	2 in.
ALUMINUM PIPE (SCHEDULE 80)	2.5 in.
STAINLESS STEEL PIPE (SCHEDULE 40)	2 in.
MILD STEEL ROUND TUBE (WALL)	3 in. (.095)
ALUMINUM ROUND TUBE (WALL)	3 in. (.203)
STAINLESS STEEL ROUND TUBE (WALL)	3 in. (.095)
CHROME-MOLY ROUND TUBE (WALL)	3 in. (.083)
MILD STEEL SOLID ROD	1.25 in.
MILD STEEL SQUARE TUBE (WALL)	2 in. (.125)
MINIMUM OD	.25 in.
MAXIMUM SPEED TO 180 DEGREES	10 sec.
MAXIMUM CENTER LINE RADIUS (CLR)	16.5 in.
MINIMUM CLR	.5 in.
POWER REQUIREMENTS	220 V* 1-ph
SHIPPING WEIGHT	1,200 lbs.
LENGTH	60 in.
WIDTH	32 in.
HEIGHT	48 in.

*Other voltages available by special order
Specifications subject to change without notice.
Consult your Praxair representative when ordering.

Available Options

An optional indexing table allows the fabricator to bend on varying planes and easily duplicate complex bends.